Formulation

Name	**ALKALINE RUST REMOVER WITH STEPOSOL® DG**
No.	939
Description	Used to remove rust from metal parts.

Formulation

INGREDIENTS:	% by Weight
Deionized Water	85.0
Sodium Metasilicate, Pentahydrate	3.0
TKPP (Tetrapotassium Pyrophosphate)	4.0
AMMONYX® CDO-SPECIAL	3.0
STEPOSOL® DG	5.0
Total	**100.0**

Procedure	Combine with agitation the first three ingredients. Heat slightly to dissolve. Mix in remaining ingredients.

Physical Properties

Appearance at 25ºC	Clear colorless liquid
pH, as is	13
Viscosity at 25ºC, cps	3
Density lbs./gal.	8.85
Solids, %	11
Flash point, F (PMCC)	>201

Storage/ Stability

5 weeks at 4ºC	Stable
5 weeks at 25ºC	Stable
5 weeks at 40ºC	Stable
Freeze/Thaw, 5 cycles	Pass

Instructions for Use	Dilute this concentrate to 1:10 to 1:30 for use. Spray onto surface, let sit for 1-5 minutes, and rub off. May be used in higher concentrations as a bath for industrial use.
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For Additional Assistance

For applications or product handling assistance, call our Technical Service Department at 1-800-745-7837 (U.S.) or 011-334-76-505-100 (Europe).
For ordering assistance, call our Account Service Department at 1-800-457-7673.

Stepan

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