



Formulation

Name	FAST-ACTING, NEUTRAL, DILUTABLE ALL-PURPOSE CLEANER	
No.	1185	
Description	A neutral pH, hard surface, dilutable cleaner that combines a hydroxysultaine, solvent, and hydrotrope.	
Formulation	INGREDIENTS:	<u>% by Weight</u> <u>Functionality</u>
	Deionized Water	64.0 Diluent
	STEPANATE® SXS	15.0 Hydrotrope
	Propylene Glycol n-Propyl Ether	6.0 Solvent
	AMPHOSOL® CS-50	15.0 Surfactant
	Total	100.0
Procedure	<ol style="list-style-type: none"> 1. Charge Deionized Water. 2. With good agitation, add STEPANATE® SXS and Propylene Glycol n-Propyl Ether. 3. Continue to mix and add AMPHOSOL® CS-50. 4. Mix until homogenous. 	
Physical Properties	Appearance at 25°C	Clear liquid
	pH, as is	6.43
	Density at 25°C, lb/gal	8.56
	Viscosity at 25°C, cps	Water thin
	% VOC (calculated)	6
	Appearance at 1:64, using tap water dilution	Hazy liquid
	pH at 1:64, using tap water dilution	7.39
	% VOC at 1:64 (calculated)	0.094
Storage/ Stability	Freeze thaw, 3 cycles	Pass
	1 month at 50°C	Stable
	1 month at 25°C	Stable
	1 month at 4°C	Stable
Instructions for Use	<p>Formulation should be diluted to 2 ounces per one gallon of water. Deviation from this dilution level can result in different VOC levels.</p> <p>Gardner Straightline Washability Test, SM 250-0 (ASTM D4488-95-A5); 1:64 dilution = 72% soil removed at stroke 1, 89% soil removed at stroke 3, and 90% soil removed at stroke 10.</p>	
External Comment	<p>Marketing Notes: When used at Stepan's recommended dilution level of 1:64, this formulation is VOC-compliant with U.S. Federal and California Air Resource Board (CARB) Consumer Products regulation for non-aerosol, general purpose cleaner (0.5% VOC limit as of December 31, 2012). STEPANATE® SXS is an approved ingredient on www.cleangredients.org. This formulation does not contain Nonylphenol Ethoxylates (NPEs).</p>	
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Company

For
Additional
Assistance

For applications or product handling assistance, call our Technical Service Department at 1-800-745-7837 (U.S.) or 011-334-76-505-100 (Europe).

For ordering assistance, call our Account Service Department at 1-800-457-7673.

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